

## Feature Story

# Boeing's Melbourne team key to Loyal Wingman prototype design and manufacture

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Boeing's Melbourne facility recently commenced its fifth Boeing Airpower Teaming System aircraft, as the program continues its rigorous ground and flight testing and works to establish a final assembly facility in Toowoomba, Queensland.

Experience in advanced robotics, composite materials and digital engineering enabled the Fishermans Bend site to take an innovative approach to the creation and production of the military development program.

“We approached the design of the air vehicle and production system together with a “design for cost” philosophy,” said Andrew Glynn, director of Airpower Teaming System Vehicle Design and Production. “While we’ve developed a clean sheet design featuring many new technologies, we’ve also made smart decisions by incorporating off-the-shelf components and leveraging digital engineering to optimise both speed-to-market and design producibility.”

“By collaborating with our Australian industry team, including RUAG Australia and Ferra Engineering, throughout the design process we’ve been able to incorporate ‘design for manufacture’ features across all air vehicle components and sub-systems,” he said.

The 38 feet long (11.7m) uncrewed aircraft, designed to fly and fight alongside crewed assets, is Australia's first sovereign-designed and produced military combat aircraft in over 50 years.

That first aircraft rolled out of the Melbourne factory in May 2020, which is also home to Boeing Aerostructures Australia and Boeing Australia's R&D facilities. The site called on its roots from heritage companies Government Aircraft Factory and Commonwealth Aircraft Corporation as well as its commercial airplane experience to design the air vehicle and production system.

“The team adopted three key manufacturing innovations for the Airpower Teaming System, in the areas of robotic drill and fill, shimless assembly and full-size determinant assembly to significantly reduce assembly costs, compared with traditional methods,” said Glynn. “We’ve completely removed manual drilling from our production system, improving safety, quality and efficiency across our manufacturing operations.

“To achieve this, we have designed all components to have pre-drilled holes by our suppliers at the sub-component level, allowing the final assembly to snap together without the need for any manual drilling in the factory.

The Airpower Teaming System team also took advantage of Melbourne's commercial manufacturing aircraft experience on Boeing 787 wings' trailing edge. The unique carbon fiber technology enables the components to be cured without a traditional autoclave.

“Our team has produced Boeing's largest resin-infused single composite components for the Loyal Wingman leveraging proven technology,” said Adnan Raghdo, director and Chief Engineer of Boeing Commercial Airplanes Fabrication, Composite Capability. “Extensive computational modelling was used up front to simulate and optimise the manufacturing process which enabled ‘virtual learning’ ahead of the first part.”

The team also realised the benefits of additive manufacturing, printing a large number of flyaway parts on-site to help support rapid insertion of the prototype aircraft and adoption of digital engineering.

“It's a nod to Australian innovation and a credit to our small co-located team of experienced aerospace professionals and multi-skilled engineers, who have been able to solve problems and contribute to rebooting Australia's defence aerospace manufacturing industry,” said Glynn.

Boeing Melbourne will continue to support the design, composite component manufacture and development of the program, with the final assembly of the Airpower Teaming System to commence at the Wellcamp Defence and Aerospace Precinct by the middle of the decade – pending orders.